

PVC Drukreduceerventiel DMV 712R

0,3 tot 10 bar, afdichting EPDM membraan

Nominal size DN 10–50

Nominal size 3/8"–2"

Nominal pressure PN 10 bar



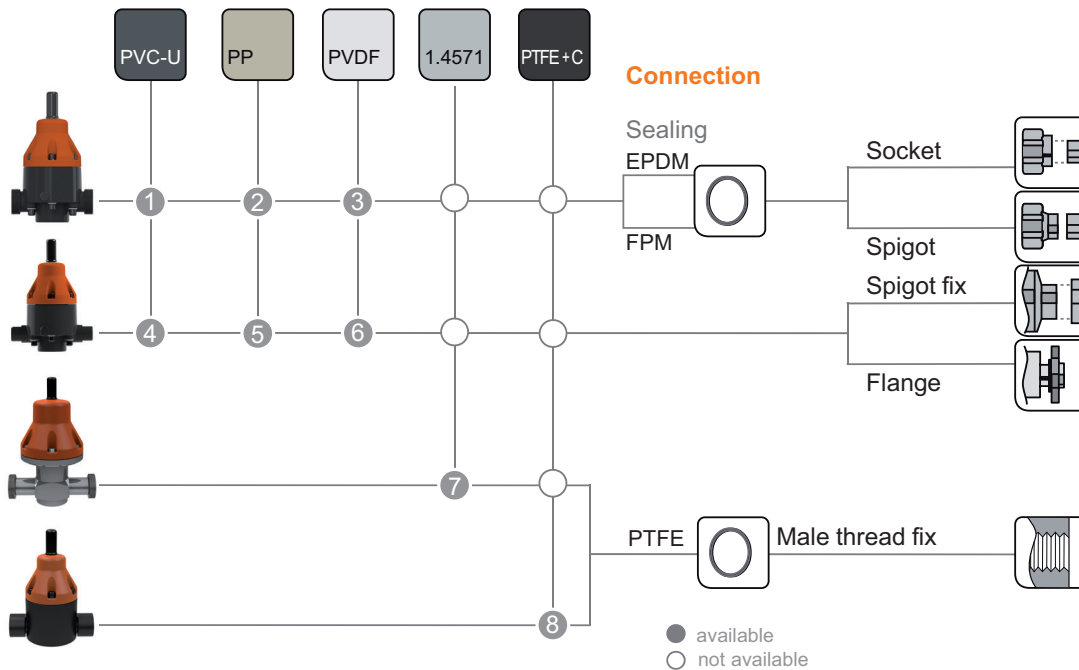
Features

- pressure setting range 0.3 to 10 bar
- in resting position 100% not subject to back pressure, therefore well suited for use in metering points or injection points
- EPDM diaphragm, PTFE-coated on the medium side
- most powerful thermoplastic pressure relief valve with patented piston control
- for constant working pressures even with counter-pressure in the system
- constant, low vibration control behavior
- reliable reduction of pressure peaks and pulsations
- simple pressure setting possible at any time, even during operation

Additional options on request

- silicone free
- pressure presetting
- alternative pressure setting range 0.3–4 bar
- pressure gauge
- pressure gauge hole
- sealed
- NSF certification
- Diffusion stop

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Diaphragm PTFE (EPDM)

On Demand

- » Pressure Gauge Mountin
- » Sealing
- » Cleanin
- (Free of Surface Disturbing Substances)



Pressure setting range 0.3–10 bar

Pressure settings in 0.5 bar steps, between 0.5 and 10 bar

» **Diffusion resistance** for Media which tend to Permeation - Valves with PTFE piston and PTFE (EPDM) diaphragm + ECTFE film
Available Variants: PVC-U (FPM) | PVDF (FPM)

» **Pressure Gauge Installation**

Valves with 2 Threaded Holes G 1/4" incl. Plug

Basic Nominal Sizes:

DN 8	DN 10	DN 15	DN 20	DN 25	DN 32	DN 40	DN 50	DN 65	DN 80	DN 100	DN 125	DN 150	DN 200	DN 250	DN 300	DN 350	DN 400
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Connection Material (process connection)

<p>1 PVC-U socket DIN, ANSI, BS, JIS female thread Rp 1.4571 female thread Rp PE100 spigot DIN* (95 mm)</p> <p>2 PP socket DIN PP Stutzen (IR)* female thread Rp*</p> <p>3 PVDF socket DIN PVDF spigot IR*</p> <p>4 PVC-U spigot fix PP/St. flange DIN*, ANSI* GFK flange DIN*</p>	<p>5 PP spigot fix** PP/St. flange DIN*, ANSI* GFK flange DIN*</p> <p>6 PVDF spigot fix** PP/St. flange DIN*, ANSI*</p> <p>7 1.4571 male thread fix G</p> <p>8 PTFE+C male thread fix G</p> <p>* available in DN 15-50. **only for socket welding.</p>
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Use

- chemical plant engineering
- industrial plant engineering
- water treatment

Application

- as a pressure relief valve for constant counter pressure
- as overflow valve to protect the plant
- in connection with pulsation damper for low-pulsation dosing
- Not suited as equipment part with safety function according to the Pressure Equipment Directive.

Valve function

- If the working or inlet pressure rises above the set value, the pressurized valve piston is lifted against the spring force. The valve opens and pressure is relieved into the secondary line (outlet side). The valve closes as soon as the working pressure at the valve piston is lower than the set spring pre-load.
- When in the case of the dynamic flow valve with set working pressure, counter pressure is generated on the outlet side, this pressure acts simultaneously underneath the active area of the diaphragm and on the loosely guided valve piston, i.e. the forces under the diaphragm surface and the piston cancel each other out. The valve lift and thus the working pressure remain virtually constant.

Valve setting

- can be adjusted easily across the entire pressure range
- can be secured against unauthorized opening by sealing

Flow medium

- Technically pure, neutral and aggressive fluids, provided that the selected valve materials coming into contact with the media are resistant at the operating temperature according to the ASV resistance guide.

Flow direction

- always in the direction of the arrow, see graphics „sectional drawing“

ASV resistance guide

www.asv-stuebbe.de/pdf_resistance/300051.pdf

Process temperature

- See graphics „pressure/temperature diagram“

Process pressure

- See graphics „pressure/temperature diagram“

Nominal pressure (H₂O, 20 °C)

- PN 10 bar

Size

- DN 10–50

Pressure setting range

- 0.3–10 bar

Working pressure

- equals set pressure plus flow-dependent pressure increase (see characteristic curves): approx. 0.3–10 bar

Deviation from the working pressure

- up to 5 bar counter pressure: approx. ±0.3 bar
- over 5 bar counter pressure: approx. ±0.5 bar

Opening pressure

- approx. 0.3–0.5 bar

Hysteresis

- Difference between opening and closing pressure approx. 0.3 bar

Actuation

- medium controlled

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Device connection

- See graphics „pictograph pressure relief valve 712-R“

Material with medium contact

Housing:

- PVC-U, PP, PVDF
- PTFE carbon-fiber reinforced (PTFE+C)
- stainless steel (1.4571)

Piston:

- PVC-U, PP, PVDF
- PTFE piston for medium (for example HF, HCl, HNO₃), tending to permeation (penetration).

Sealing:

- EPDM, FPM, PTFE

Diaphragm:

- PTFE
(EPDM diaphragm with PTFE coating on the side coming into contact with the medium)
- PTFE diaphragm with ECTFE coating for medium (for example HF, HCl, HNO₃), tending to permeation (penetration).

Material without medium contact

Bonnet:

- PP, glass fiber reinforced

Screws:

- stainless steel (1.4301)

Mounting position

- as required

Fastening

- via threaded inserts (metal inserts) in the valve body

Color

Housing:

- PVC-U, gray, RAL 7011
- PP, gray, RAL 7032
- PVDF, opaque, yellowish-white
- PTFE, black
- stainless steel, unpainted

Bonnet:

- orange, RAL 2004

Pressure gauge connection

The pressure relief valve can be factory fitted with a pressure gauge for neutral medium types.

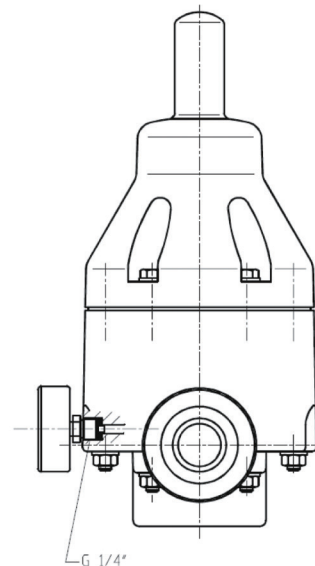
The resistance of the pressure gauge material has to be taken into consideration for other medium types.

Pressure gauge

- Chemical version, damped
- Chemical version, undamped
- Contact pressure gauge

Pressure gauge preparation

- Housing bore 2 x G 1/4" including plug.

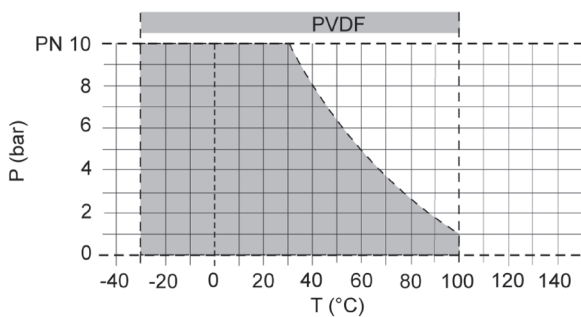
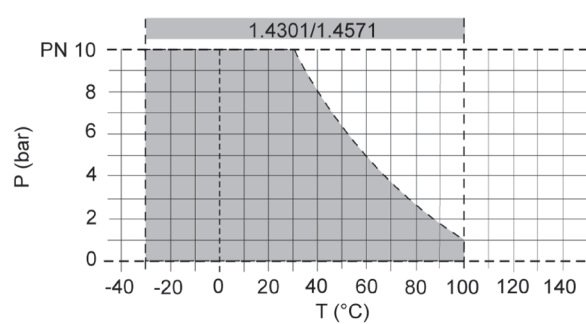
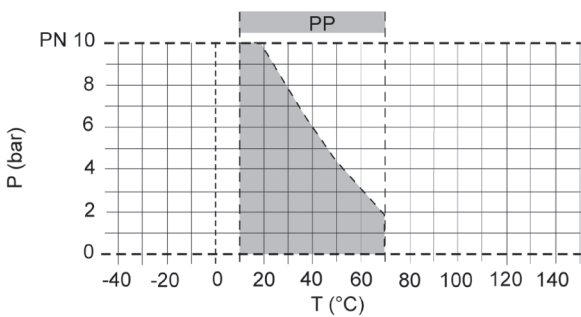
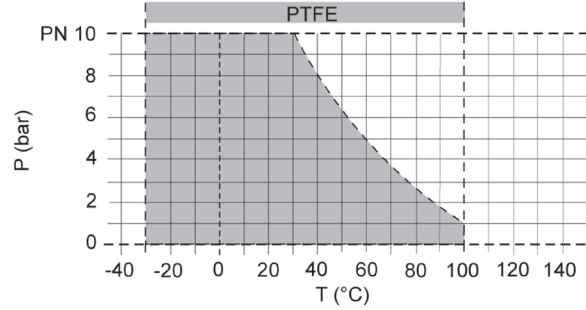
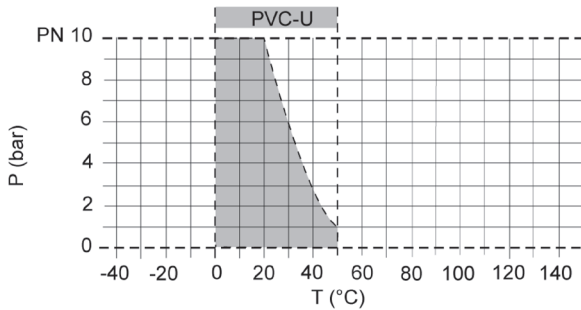


Diffusion stop

- for medium tending to permeation: with PTFE piston and PTFE (EPDM) diaphragm + ECTFE coating
- Versions available: PVC-U (FPM) | PVDF (FPM)

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Pressure/temperature diagram



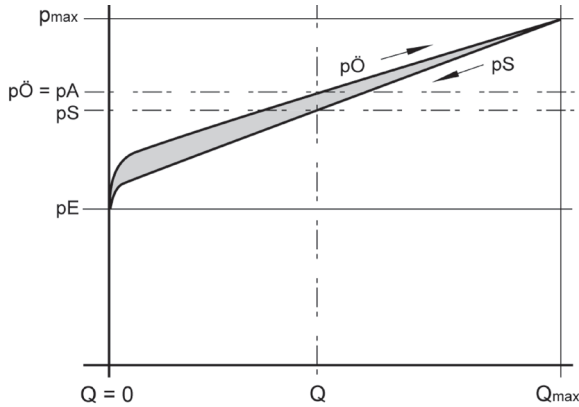
Description

P	Operating pressure
T	Temperature

The pressure/temperature limits of the materials are valid for the stated nominal pressures and a service life of 25 years. These values are guide values for flow medium types which do not negatively impact the physical and chemical characteristics of the valve material. It may be necessary to take diminution factors into consideration. The operating life of the wear parts depends on the conditions of use.

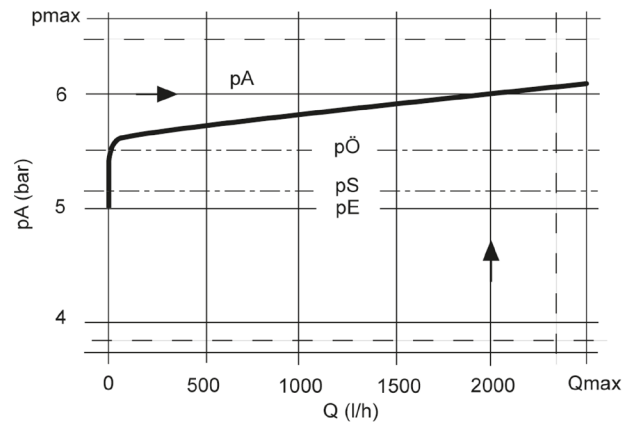
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Operating behavior



	Description
p_{max}	Maximum pressure
p_A	Working pressure
p_E	Set pressure
$p_A - p_E$	Flow-dependent pressure increase
$p_{\ddot{O}}$	Opening pressure
p_S	Closing pressure
$p_{\ddot{O}} - p_S$	Hysteresis
Q	Flow
Q_{max}	maximum flow

Characteristic curve, design example



	Description
p_{max}	Maximum pressure
p_A	Working pressure
p_E	Set pressure
$p_{\ddot{O}}$	Opening pressure
p_S	Closing pressure
Q	Flow
Q_{max}	maximum flow

The valve is set tight at 5 bar.

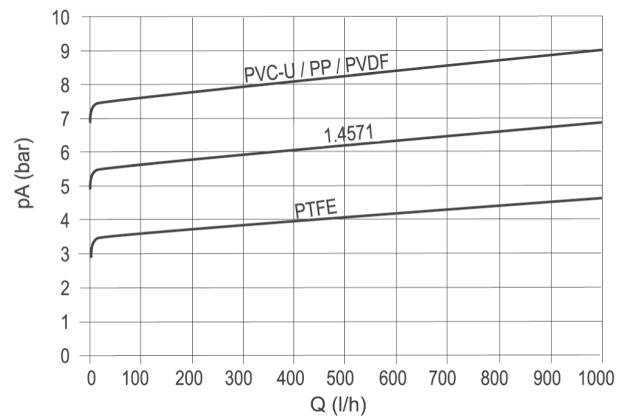
A flow of approx. 2000 l/h is reached at a pressure increase of 1 bar.

According to the curve, this results in the following values:

- Set pressure p_E : 5 bar
- working pressure p_A : 6 bar
- opening pressure $p_{\ddot{O}}$: 5.5 bar
- closing pressure p_S : 5.2 bar

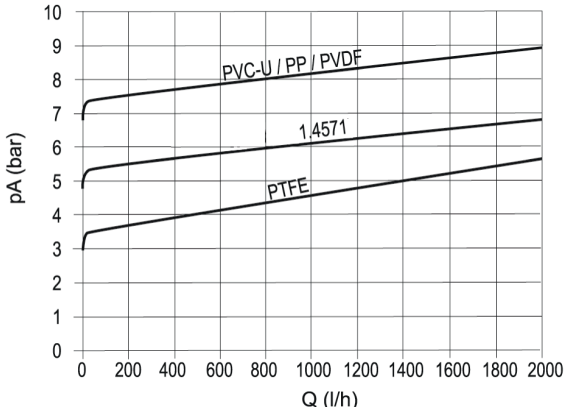
Characteristic curve pressure setting range

DN 10

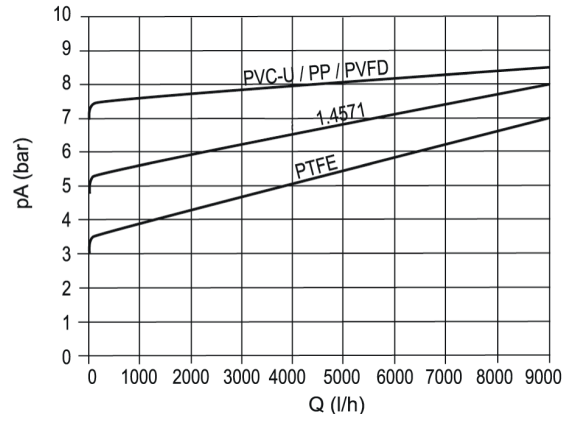


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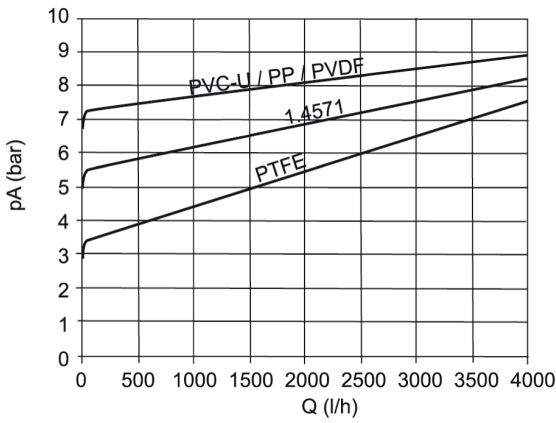
DN 15



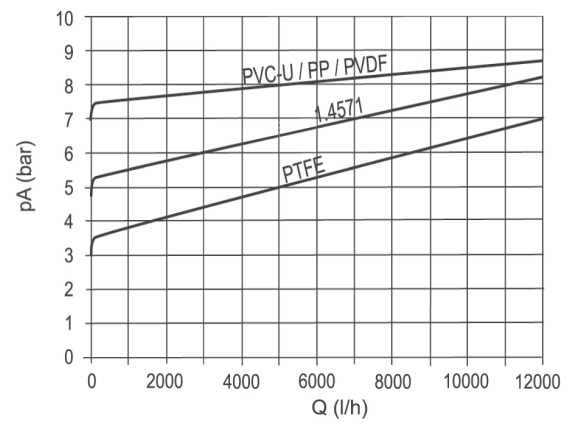
DN 32



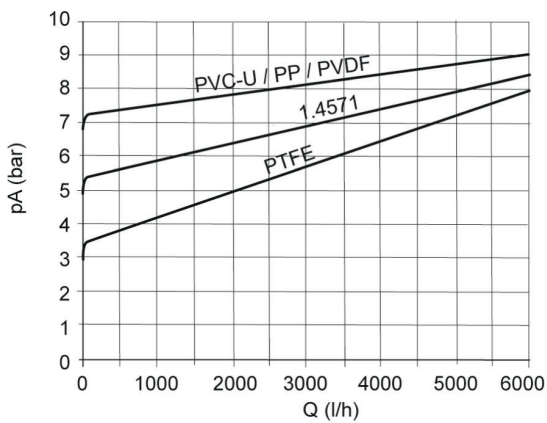
DN 20



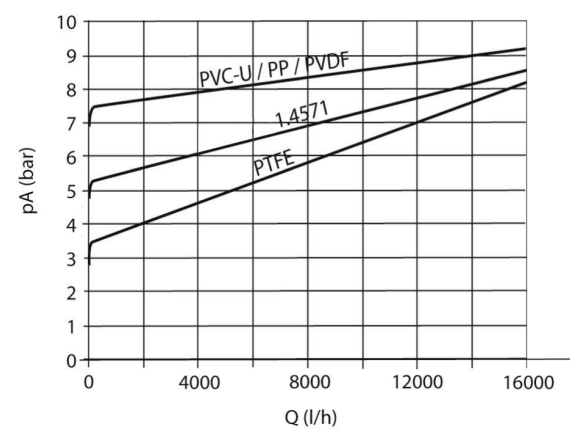
DN 40



DN 25



DN 50

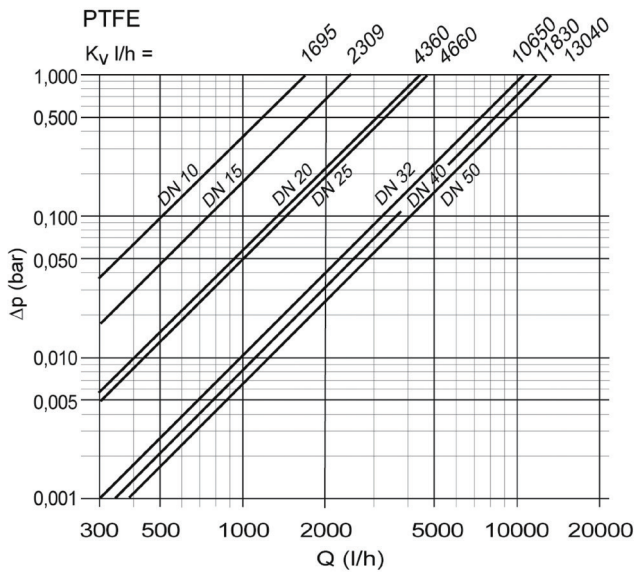
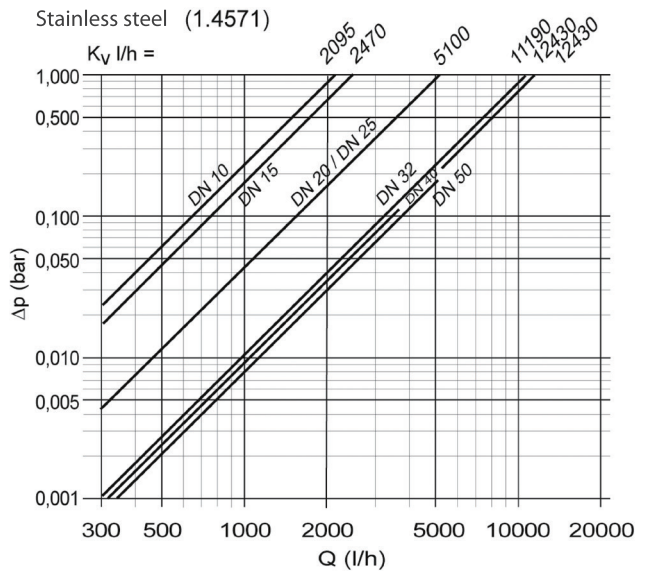
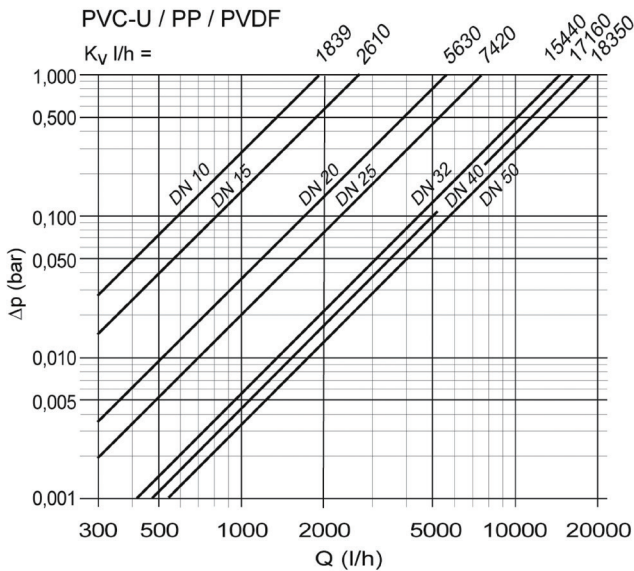


Description

pA	Working pressure
Q	Flow

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Pressure loss curve (standard values for H₂O, 20 °C)



Description	
Δp	Pressure loss
Q	Flow

Pressure loss and k_v value

The diagram shows the pressure loss Δp in relation to the flow Q.

Conversion formulas

$$c_v = k_v \times 0.07$$

$$f_v = k_v \times 0.0585$$

Units:

k_v [l/min]

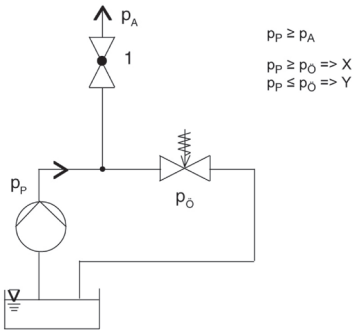
c_v [gal/min] US

f_v [gal/min] GB

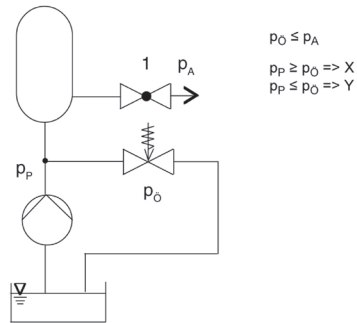
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Applications for pressure relief valves

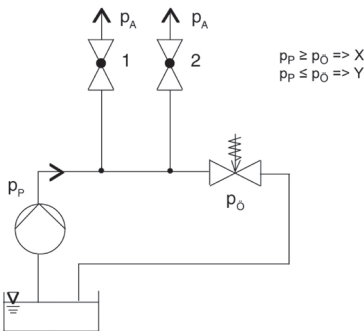
Example 1: Constant system pressure



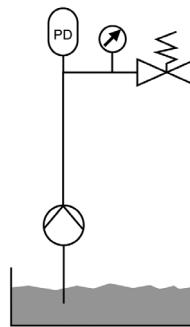
Example 4: Pressure relief valve as overflow valve; container pressure must not exceed max. pressure



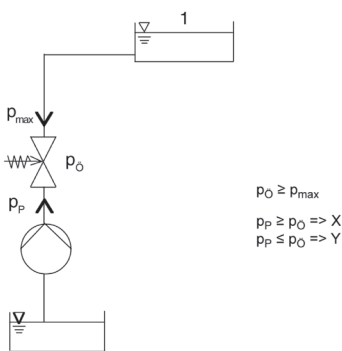
Example 2: Consumer 1 and/or 2 opens, pressure relief valve closes.



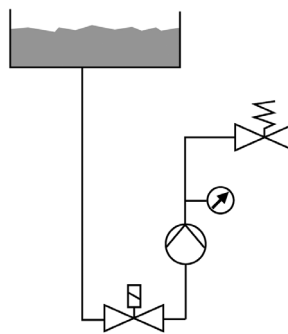
Example 5: Use in connection with pulsation damper for low-pulsation dosing.



Example 3: Pressure relief valve as backflow preventer



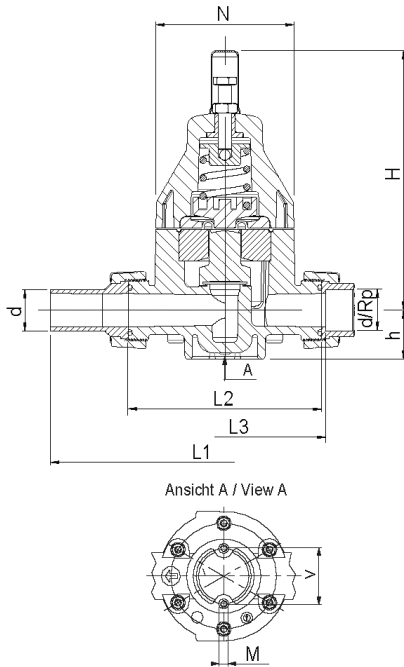
Example 6: Use with high primary pressure



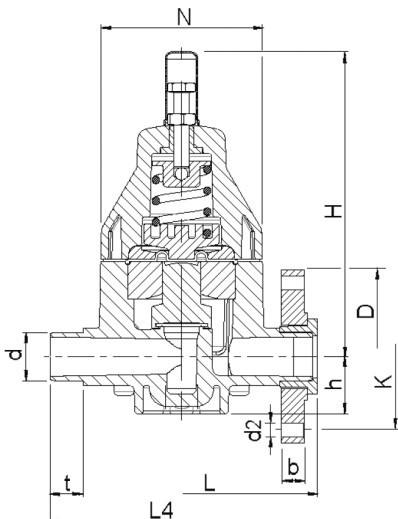
	Description
p_{max}	Maximum pressure
p_A	Working pressure
PD	Pulsation damper
p_O	Opening pressure
p_P	Pump pressure
X	Valve opens
Y	Valve closed

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Connection, spigot/socket



Connection spigot, fixed/flange

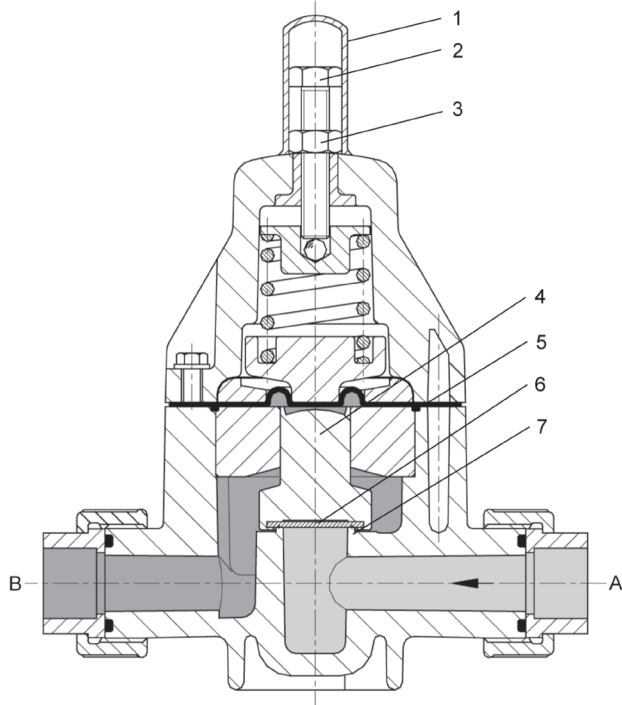


d (mm)		16	20	25	32	40	50	63	
DN (mm)		10	15	20	25	32	40	50	
DN (inch)		3/8	1/2	3/4	1	1 1/4	1 1/2	2	
valve body	insert component/ flange								
b	GFR flange DIN	-	12.2	14	15	17	17	18	
	PP steel flange DIN	-	13	14.5	15.5	17.5	17.5	19	
	PP steel flange ANSI	-	12	12	16	16	18	18	
d2	GFR flange DIN	-	14	14	14	18	18	18	
	PP steel flange DIN	-	14	14	14	18	18	18	
	PP steel flange ANSI	-	16	16	16	16	16	20	
D	GFR flange DIN	-	96.5	106	115	142	152	168	
	PP steel flange DIN	-	96	106	116	141	151	166	
	PP steel flange ANSI	-	95	105	113	130	133	160	
G*		3/4	1	1 1/4	1 1/2	2	2 1/4	2 3/4	
h	PVC-U, PP, PVDF	25	25	38	38	56	56	56	
	1.4571, PTFE	20	20	25	25	37	37	37	
H	PVC-U, PP, PVDF	174	174	202	202	262	262	262	
	1.4571, PTFE	173	173	201	201	261	261	261	
K	GFR flange DIN	-	65	75	85	100	110	125	
	PP steel flange DIN	-	60	70	80	89	98	121	
	PP steel flange ANSI	-	65	75	85	100	110	125	
L		-	150	180	180	230	230	250	
L1	PVC-U	PE100 spigot DIN	-	310	340	340	405	433	453
	PP	PP spigot	-	228	264	270	331	338	343
	PVDF	PVDF spigot	-	225	262	268	324	331	336
L2	PVDF		120	120	150	150	200	201	200
	PP, PVC-U, PTFE, 1.4571		120	120	150	150	205	205	205
L3	PVC-U	socket PVC-U DIN, PVC-U ANSI, BS	126	126	156	156	211	211	211
		socket PVC-U JIS	132	128	160	159	211	211	213
		PVC-U female thread Rp	126	127.6	158	162.6	221	231	235.6
		female thread 1.4571	130	130	161	164	221	223	223
	PP	PP socket DIN	128	126	156	156	211	211	211
		PP female thread Rp	-	126	156	156	211	213	215
PVDF	PVDF socket DIN	127	125	156	156	206	207	206	
L4		144	144	174	174	224	224	244	
M		6	6	6	6	8	8	8	
N		81	81	107	107	147	147	147	
Rp*		3/8	1/2	3/4	1	1 1/4	1 1/2	2	
t		14	16	19	22	26	31	38	
V	PP, PVC-U, PVDF, 1.4571	40	40	46	46	65	65	65	
	PTFE	24	24	46	46	65	65	65	

all dimensions in mm / * dimensions in inch

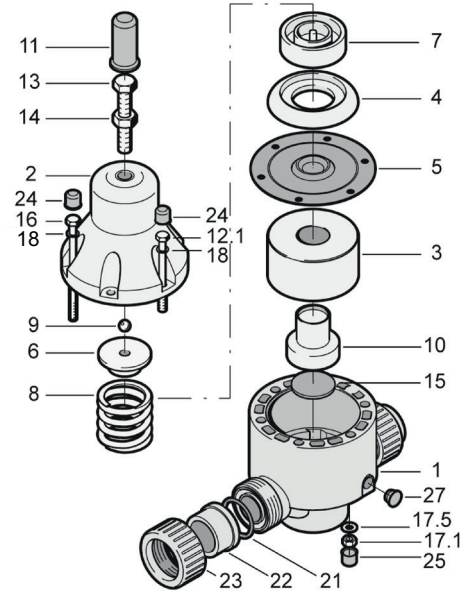
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Sectional drawing



	Description
A	Primary side
B	Secondary side
1	Protection cap
2	Adjustment screw
3	Counter nut
4	Piston
5	Diaphragm
6	Flat sealing ring
7	Valve seat

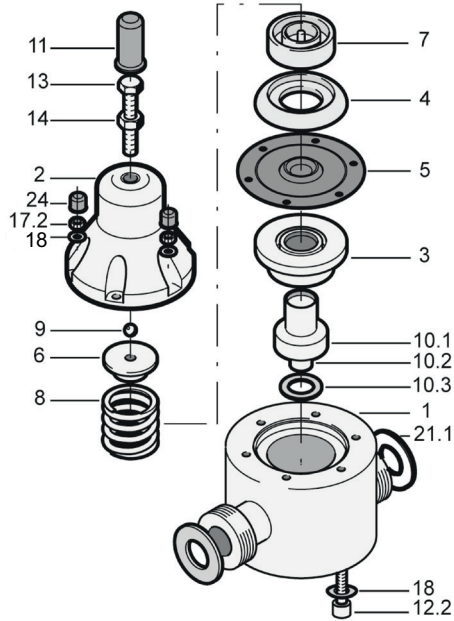
Components housing PVC-U, PP, PVDF



	Quantity DN 10-15	Quantity DN 20-50	Description
1	1	1	Housing, complete
2	1	1	Bonnet
3	1	1	Separating disc
4	1	1	Pressure disc
5	1	1	Diaphragm
6	1	1	Pressure plate
7	1	1	Spring plate
8	1	1	Pressure spring
9	1	1	Steel ball
10	1	1	Piston, complete
11	1	1	Protection cap
12.1	4	2	Hexagon screw
13	1	1	Hexagon screw
14	1	1	Counter nut
15	1	1	Flat sealing ring
16	-	4	Hexagon screw
17.1	4	6	Hexagon nut
17.5	4	6	Washer
18	4	6	Washer
21	2	2	O-ring
22	2	2	Union end
23	2	2	Union nut
24	4	4	Protection cap
25	4	4	Protection cap
27	2	2	Plug

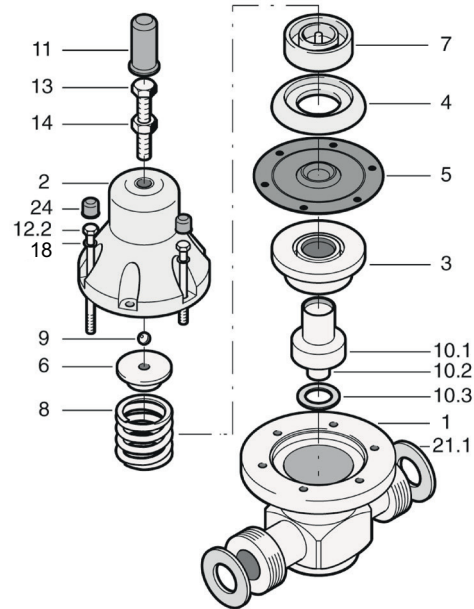
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Components housing PTFE+C



	Quantity DN 10-15	Quantity DN 20-50	Description
1	1	1	Housing, complete
2	1	1	Bonnet
3	1	1	Separating disc
4	1	1	Pressure disc
5	1	1	Diaphragm
6	1	1	Pressure plate
7	1	1	Spring plate
8	1	1	Pressure spring
9	1	1	Steel ball
10.1	1	1	Piston
10.2	1	1	Piston point
10.3	1	-	Flat sealing ring
11	1	1	Protection cap
12.2	4	4	Hexagon screw
13	1	1	Hexagon screw
14	1	1	Counter nut
17.2	4	4	Hexagon screw
18	4	6	Washer
21.1	2	2	O-ring
24	4	4	Protection cap

Components housing stainless steel



	Quantity DN 10-15	Quantity DN 20-50	Description
1	1	1	Housing, complete
2	1	1	Bonnet
3	1	1	Separating disc
4	1	1	Pressure disc
5	1	1	Diaphragm
6	1	1	Pressure plate
7	1	1	Spring plate
8	1	1	Pressure spring
9	1	1	Steel ball
10.1	1	1	Piston
10.2	1	1	Piston point
10.3	1	1	Flat sealing ring
11	1	1	Protection cap
12.2	4	6	Hexagon screw
13	1	1	Hexagon screw
14	1	1	Counter nut
18	4	6	Washer
21.1	2	2	O-ring
24	4	6	Protection cap